Applications of scanning electrochemical microscopy (SECM) for local characterization of AZ31 surface during corrosion in a buffered media

Sina S. Jamali a,1, Simon E. Moulton a,*, Dennis E. Tallman b, Maria Forsyth c, Jan Weber d, Gordon G. Wallace a,e

a ARC Centre of Excellence for Electromaterials Science, Intelligent Polymer Research Institute, AIIM Facility, Innovation Campus, University of Wollongong, NSW 2522, Australia
b Department of Coatings and Polymeric Materials, North Dakota State University, Fargo, ND 58108-6050, USA
c ARC Centre of Excellence for Electromaterials Science, Institute for Frontier Materials, Deakin University, Burwood Campus, Burwood, Victoria 3125, Australia
d Boston Scientific, G. Martimilaan 50, 6229 GS Maastricht, Netherlands

A R T I C L E   I N F O

Article history:
Received 12 December 2013
Accepted 28 April 2014
Available online 10 May 2014

Keywords:
A. Magnesium
B. Electrochemical calculation
C. Passive films
C. Hydrogen absorption
C. Interfaces

A B S T R A C T

Different modes of scanning electrochemical mapping (SECM) such as surface generation/tip collection (SG/TC), amperometry, AC-SECM and potentiometry were employed to characterize the active/passive domains, hydrogen gas (H2) evolution and local pH on a corroding surface of AZ31 in simulated biological fluid (SBF). It was found that the main domains of H2 evolution are associated with lower insulating properties of the surface as well as higher local pH. The near surface pH was found to be highly alkaline indicating that, even in a buffered solution such as SBF, the local pH on a corroding AZ31 surface can be significantly different to the bulk pH.

© 2014 Elsevier Ltd. All rights reserved.

1. Introduction

Magnesium and its alloys have gained increasing attraction in recent years as biodegradable, biocompatible materials with appropriate mechanical properties [1,2]. However, rapid degradation of magnesium in the form of localized corrosion in biological environments is a serious drawback that can significantly reduce the in vivo service life [3]. For example it has been shown that the stent loses its mechanical integrity and load bearing characteristics much quicker when the corrosion is highly localized in contrast to a uniformly corroding specimen [4]. Therefore, it is crucial to develop techniques to study corrosion profiles in biological systems. Also, despite the advancements in understanding the corrosion behavior of Mg and its alloys in simple chloride containing media, there is still essential need for better understanding of corrosion mechanism in physiological environments [5].

Local corrosion behavior of magnesium alloys has been studied using scanning techniques such as localized EIS [6–8], scanning vibrating electrode technique [9,10] and scanning Kelvin probe [11,12]. Among the methods used to enable local probing of microscopic processes, scanning electrochemical microscopy (SECM) has the unique capability to recognize active/passive regions and allows for surface characterization with a resolution in the micrometer range or below [13]. Electrochemical data may be collected in three main modes; namely amperometric, potentiometric and AC modes. The amperometric and potentiometric modes have been used to study the passive layers [14,15] and organic films [16–19] on metal and defects and pitting [20–22] as well as sensing local pH on a corroding metal [23]. The more recently introduced AC mode has proven to be useful for studying the insulating/conducting domains as well as changes in electrolyte composition near a corroding metal surface [24–26]. The AC-SECM signal is most responsive to the changes in solution resistance at high frequencies, while at lower frequencies the capacitive/resistive behavior of the surface and the electrical double layer are the major contributions to the impedance [24,27].

A particular area of interest in recent years has been bio-corrosion and associated electrochemical changes on the surface of Mg alloys in buffered solutions. However, a survey of the literature returns a limited number of published studies on characterizing Mg alloy surfaces using local probing techniques. Despite the unique capabilities of SECM in this area, it has not thus far been used for studying the corrosion of Mg in such environments. In this paper SECM is utilized to characterize the local corrosion...
processes, in real time, on the surface of AZ31 Mg alloy in simulated biological fluid (SBF). The aim of this work is to explore the use of SECM in studying the corrosion of magnesium with an emphasis on its applications in biological systems.

2. Experimental

2.1. Materials and sample preparation

Simulated biological fluid (SBF) was prepared using analytical grade reagents consisting of 5.403 g/l NaCl, 0.504 g/l NaHCO3, 0.426 g/l NaCO3, 0.225 g/l KCl, 0.230 g/l KH2PO4, 3H2O, 0.311 g/l MgCl2.6H2O, 0.8 g/l NaOH, 0.293 g/l CaCl2, 0.072 g/l Na2SO4 and 17.892 g/l HEPES (4-(2-Hydroxyethyl)piperazine-1-ethanesulfonic acid – C8H17NO4S) as buffer agent. The pH was adjusted to 7.40 ± 0.05 using 1 M NaOH (Sigma) solution. Ferrocenemethanol (FcMeOH) was analytical grade from Sigma. Mg alloy AZ31 (3% Al, 1% Zn and 0.3% Mn, all in wt%) was supplied by Goodfellow in the form of a sheet 2 mm thick. Specimens (5 mm × 5 mm) were abraded using 600, 1200 and 4000 grit emery consecutively and cleaned with isopropanol before exposure to electrolyte.

2.2. Instrumentation

Scanning electrochemical microscopy (SECM) was performed using CH Instruments SECM model 920D utilizing CHI integrated software version 12.26. Pt disk ultra-micro-electrodes (UME) (10 μm and 25 μm dia), were purchased from CH Instruments Inc., and were used as working electrodes. Pt mesh and Ag/AgCl (3.0 M NaCl) were used as counter electrode (CE) and reference electrode (RE), respectively. In the manuscript all voltages are stated verses the Ag/AgCl reference electrode unless otherwise stated.

2.3. Experimental procedure

A SECM image in constant height mode was obtained by scanning the tip in the x–y plane and recording the tip function against tip location. Depending on the operation mode of the SECM, the tip function can be either current (in feedback and generation/collection modes), AC impedance (AC mode) or potential (potentiometry mode). A schematic representation of the SECM set-up used in this study is shown in Fig. 1. The distance between tip and substrate was adjusted to 5 μm using a digital microscope, (MEJI Techno model MS50). A working area of 2000 μm × 2000 μm was examined in each specimen with the remaining surface masked with tape to eliminate interference. All experiments were performed at room temperature, ca. 22 °C, in solution open to air.

For the surface generated/tip collection (SG/TC) experiments a 10 μm diameter Pt UME was used and was biased at a voltage of 0.0 V. When the SECM was used in feedback mode data collection was performed using a ferrocene methanol (FcMeOH) redox mediator at a concentration of 4.0 mM prepared in SBF. The SECM probe was a 10 μm diameter Pt UME and biased at +0.4 V for oxidation of FcMeOH.

It is necessary to perform alternating current SECM (AC-SECM) in solutions with low ionic strength in order to maximize the sensitivity of the AC response [28]. In this study, SBF was diluted down by a factor of 100 and used for all AC-SECM experiments. All data collection was performed using a 25 μm diameter Pt UME. The UME diameter was increased in order to improve the signal/noise ratio. Approach curves were collected by moving the Pt UME from a distance of 75 μm above the Mg substrate down to <1 μm from the substrate surface. Approach curves were generated at the range of frequency from 75 kHz to 1 kHz in diluted SBF. The UME was held at OCP with an excitation AC signal amplitude of ±100 mV.

A solid-state pH sensing Iridium (Ir) UME was fabricated using a 16 μm diameter Ir wire insulated within a glass sheath (Fig. 2). The 16 μm Ir wire was produced by electrochemical etching a 75 μm diameter Ir wire (purchased from e-Filaments, LLC) at +10 V in 0.5 M H2SO4 for 20 min in a 3 electrode cell utilizing a Pt mesh auxiliary and Ag/AgCl reference electrodes. Iridium oxide (IrOx) film was grown on the Ir tip by cycling the potential of the Ir UME between −0.25 V and +1.25 V at 3000 mV s−1 in 0.5 M H2SO4 electrolyte for 10,000 cycles [29] in a 3-electrode cell utilizing a Pt mesh and Ag/AgCl auxiliary and reference electrode respectively. The Ir/IrOx UME was stored in 0.1 M NaCl overnight to avoid any influence of initial drift on the measurements [30].

3. Results and discussion

In addition to its high spatial resolution, SECM is best known for its versatility and application in different modes such as feedback mode to differentiate conducting/insulating domains or in generation/collection mode to study interaction with electroactive species on the surface. In this paper the technique is used in feedback, surface generation/tip collection (SG/TC), AC and potentiometry modes to gain information about local corrosion of AZ31 in SBF.

3.1. H2 evolution studied in SG/TC mode

In SG/TC mode, H2 generation from corrosion of Mg in neutral or basic solution (reaction (1) [31]) is sensed in an oxidation reaction (reactions (2) and (3)) at the UME probe potential of 0.0 V versus Ag/AgCl.

\[
\text{Mg} + 2\text{H}_2\text{O} \rightarrow \text{Mg}^{2+} + 2\text{OH}^- + \text{H}_2 \quad (1)
\]

\[
\text{H}_2 \rightarrow 2\text{H}^+ + 2\text{e}^{-} \quad (2)
\]

\[
\text{H}_2 + 2\text{OH}^- \rightarrow 2\text{H}_2\text{O} + 2\text{e}^{-} \quad (3)
\]

At higher pH values reaction (3) will dominate the hydrogen consumption at the UME. The potential at which reactions (2) and (3) take place is pH dependent as given by Eq. (4) for H2 at 1 atm pressure:

\[
\text{pH}^\text{w} / \text{H}_2 = -0.059 \text{ pH} \quad (4)
\]

At pH as high as 8.5, in close proximity to the Mg surface, the reduction potential of the hydrogen is −0.5 V versus SHE (−0.7 V versus Ag/AgCl). Therefore, potentials more positive than −0.5 V SHE could theoretically be set as the UME tip potential to sense the generation.
of H₂. The schematic in Fig. 3 represents the principle of sensing H₂ at the UME biased at such potential.

Using the 10 µm UME cyclic voltammograms were recorded in SBF (Fig. 4) with and without the presence of a Mg sample. The CV recorded with the UME positioned 8 µm from the Mg surface exhibited a peak oxidation current centered at −0.3 V which is attributed to the oxidation of the hydrogen (H₂) generated at the Mg surface due to corrosion (reaction (1)). No oxidation peak is observed in this region when a CV is recorded using the UME in SBF only (no Mg sample present – SBF background) confirming that the peak recorded with the Mg sample present is due to H₂ oxidation. Also it is observed that the current was significantly reduced when the UME is positioned at long (2000 µm) distances from the Mg substrate. This decrease is due to the lower concentration of generated H₂ at long distances from the substrate surface.

The CV of UME in fresh SBF (Fig. 4 – SBF background) shows a significant increase of negative (reduction) current at potentials more negative than −0.1 V which is related to reduction of dissolved O₂ in the SBF. Under standard conditions, at potentials negative of −0.2 V the reduction of O₂ (O₂ + 2H₂O + 4e⁻ → 4OH⁻) occurs in solution open to air [32]. Mapping the O₂ has been used previously in corrosion studies of metals [32,33], however it is known that O₂ plays a minor role in corrosion of magnesium [31] and therefore should not be considered in SG/TC mode for studying Mg corrosion. In order to avoid any potential interference from O₂ reduction, a UME potential more negative than −0.1 V was not considered in this work. Although the CVs recorded in the presence of Mg specimen (Fig. 4) does not show negative (reduction) current in the range of −0.1 V to −0.7 V, it is thought that the O₂ reduction current is masked by the strong positive oxidation current of H₂. Therefore, in order to eliminate any contribution of dissolved O₂ to the tip current, a potential range of −0.1 to +0.2 V was considered appropriate for mapping the H₂ evolution (solid box in Fig. 4). At potentials more positive of +0.2 V the current generated from the oxidation of generated H₂ decreases sharply. Further investigation showed good resolution and sensitivity towards H₂ oxidation at the UME probe positioned close to the Mg surface when the UME was biased at 0.0 V and therefore the SECM experiments in SG/TC mode were performed at this potential.

Hydrogen collection is one of the most trusted methods of measuring the corrosion rate of magnesium and its alloys in aqueous media [34,35]. The technique produces quantitative values of corrosion rate based on cumulative hydrogen evolved due to the corrosion of magnesium (see reaction (1)). Using SECM in SG/TC mode presents an alternative way of studying the corrosion rate employing a local approach. Due to the complexity of Mg corrosion mechanism, bulk electrochemical techniques, such as potentiodynamic polarization, have been found to produce erroneous results in many cases by not taking into account the chemical dissolution of Mg [36]. The SG/TC mode of SECM allows for instantaneous measurement of the H₂ evolution as a direct measure of corrosion rate and has a great potential as a qualitative method for comparative studies. There has also been ongoing debates in the literature over the source of hydrogen evolution during the corrosion of magnesium [37–40]. It is believed that the SG/TC mode of SECM for probing H₂ evolution introduces new possibilities to gain better insights into the degradation mechanism of magnesium.

3.2. Conducting/insulating domains studied in feedback mode

Data collection in feedback mode involves the use of a redox mediator that changes its oxidation state in contact with the appropriately biased UME tip and substrate. In the vicinity of a suitably biased conductive or electrochemically active surface, the mediator returns to the original oxidation state resulting in
higher concentration of detectable mediator species at the UME tip and higher feedback current. This effect is called the “positive feedback” effect. Conversely, in the vicinity of an insulating surface, the diffusion of mediator from the bulk solution is hindered by the insulating material on the substrate around the UME tip, resulting in a decrease in feedback current. This effect is called “negative feedback” effect. Fig. 5 illustrates the principle of positive feedback effect using ferrocenemethanol (FcMeOH) as the redox mediator in contact with the Mg surface.

In the bulk solution, because of the small dimension of the microelectrode, mass transfer is controlled solely by hemispherical diffusion of the redox mediator towards the UME tip. At a set distance sufficiently far from the Mg surface (i.e., in the bulk solution) the steady-state current measured at the UME (I₀), is proportional to bulk concentration of redox mediator (C∞), diffusion coefficient of the redox mediator (D), and number of electrons involved in the redox reaction, (n), according to Eq. (5) [41] where a is the UME radius and F is the Faraday constant.

\[ I_0 = 4nFDCαa \]  

The redox mediator, in order to be effective for SECM feedback mode imaging, must have fast redox kinetics and display minimal interaction with the active substances on the Mg surface to minimize interference of the corrosion processes. In studying the corrosion of Mg, it is important to make sure that the redox kinetics of the mediator is not influenced by the high pH and Mg²⁺ dissolution in close vicinity of the surface. In the feedback mode imaging of Mg corrosion, it is also crucial to avoid using UME bias potentials at which H₂ is oxidized. These conditions will ensure that only the feedback current produced by the mediator is recorded. A dashed box in Fig. 4 identifies the potential window at which the redox mediator (FcMeOH) is oxidized at the UME with no interference from H₂ evolution (region designated by the solid line box in Fig. 4). There was no change in the bulk steady-state current (I₀) recorded in solutions of SBF containing 4 mM FcMeOH at various pH (adjusted using NaOH) and Mg²⁺ concentrations (adjusted using MgCl₂) indicating that this mediator is not influenced by changing pH or Mg²⁺ concentration. Ferrocene undergoes a one-electron oxidation at potentials positive to +0.2 V, as shown by the positive current in Fig. 4. This reversible reaction serves as an electron transfer mediator for collecting the feedback mode data on the Mg surface. In order to eliminate interference from H₂ oxidation, potentials more positive than +0.4 V were used for feedback imaging.

Fig. 6a and b shows the H₂ map and conducting/insulating domains on the surface of the same AZ31 sample after 1 h immersion in SBF acquired using SG/TC and feedback modes, respectively. The upper scale colors (magenta and blue) on Fig. 6a indicate the areas with high H₂ evolution rate whereas the lower scale colors (red and yellow) represent the relatively passive areas with low H₂ evolution. In Fig. 6b, the upper scale colors indicate the areas with higher feedback current (i.e., higher conductivity regions) versus the lower scale colors that represent areas with lower feedback current (i.e., lower conductive regions). These lower conductive regions are most likely due to the formation of an insulating surface layer. Comparing Fig. 6a and b, relatively higher activity/conductivity is observed at (but not limited to) the main domains of high H₂ evolution. This result is consistent with the micro-galvanic corrosion mechanism in buffered media [42] and chloride containing solutions [35] caused by intermetallic particles. It has been shown that intermetallic particles and secondary phases, when isolated, may increase the corrosion rate of Mg by forming micro-galvanic corrosion cells [43,44].

In the context of corrosion of Mg, the feedback mode of SECM can be particularly useful in obtaining information about the formation and breakdown of passive surface layers. It is well known that corrosion inhibition of Mg alloys to a large extent depends on the formation and stability of the formed passive layer. Here it is postulated that the local formation of a surface layer when immersed in SBF slows down the corrosion rate and therefore reduces the generation of H₂.

3.3. Capacitive/resistive characteristics studied in AC mode

AC-SECM imaging comprises of recording impedance (imaginary and real) and phase shift via counter electrode (CE) as a response to the AC signal applied at the UME at a set frequency and excitation amplitude. Fig. 7 illustrates the electrical model for SECM data acquisition in AC mode at conducting and insulating domains of the Mg surface [45].

Prior to performing AC-SECM in diluted SBF each Mg sample was immersed in standard SBF (undiluted) solution for 1 h. Approach curves were obtained by moving the UME towards the Mg surface whilst holding the UME at its open circuit potential and measuring the resulting impedance. An AC potential (±100 mV) was applied onto the OCP and each approach curves were obtained at a set frequency to determine the response of the surface film as a function of the frequency (Fig. 8). Normalized impedance was calculated using Eq. (6):

\[ \text{normalized impedance } = \frac{Z_t}{Z_\infty} \]  

where \( Z_t \) is the impedance at distance \( l \) from the substrate and \( Z_\infty \) is the bulk impedance at 75 μm distance from the Mg substrate. Normalized tip-substrate distance was calculated as:

\[ \text{normalized tip – substrate distance } = \frac{L}{D} \]  

where \( L \) is the actual tip-substrate distance in μm and \( D \) is the tip diameter.

Fig. 8 shows the normalized approach curves in which a positive feedback (i.e., increasing normalized AC impedance as the UME approaches the Mg surface) was observed at lower frequencies (\( f < 15 \text{ kHz} \)) and negative feedback (i.e., decreasing normalized AC impedance as the UME approaches the Mg surface) was observed at higher frequencies (\( f > 42 \text{ kHz} \)). In general, a positive feedback effect is observed when the frequency of the applied AC signal to the UME is smaller than the reciprocal of the time constant for the interfacial impedance (\( f < \frac{1}{2\pi RC} \)), whereas negative feedback is observed for higher frequencies [26]. As a surface film grows on the bare Mg surface, the time constant associated with the surface film increases, resulting in a lower frequency at which the switch from positive to negative feedback occurs [26]. Thus, the frequency at which a distinct variation between bare Mg surface and Mg surface covered with a film is observed will decrease. Approach curves shown in Fig. 8 suggest that adequate sensitivity of AC signal to insulating properties of the Mg surface layer is obtained at low frequencies, namely 1 kHz.
As indicated by the approach curves (Fig. 8), good resolution with high sensitivity towards the surface layer was observed at 1 kHz with 100 mV amplitude of excitation voltage. A similar frequency has been used elsewhere for imaging pitting corrosion [46,47]. Fig. 9a shows the impedance map from AC-SECM taken from the same area that was scanned in SG/TC and feedback modes (Fig. 6a and b respectively). Upper scale colors in Fig. 9a (magenta and blue) represent the relatively low conductivity areas versus lower scale colors (red and yellow) that indicate the more conductive areas. Fig. 9b shows the optical micrograph of the sample after the AC-SCEM experiment. It is notable, by comparing Figs. 9a and 6a, that the surface layer is significantly more conducting at most sites of active H₂ evolution. Furthermore, from Fig. 9a we observe that very low conductive domains exist in close proximity to some active H₂ evolution sites.

The increase of conductivity at the domains of higher H₂ evolution (comparing Figs. 9a and 6a) could be attributed to the increase of ionic strength within the gap between the sample and the UME due to dissolved Mg²⁺ metal ions and/or the removal of the surface film from the Mg sample thus exposing the underlying metal. The porosity of the surface film results in a positive AC-feedback effect at both corroding and covered areas [26]. These domains are distinguishable by their difference in the strength of positive feedback signal indicating that even the areas covered by a resistive surface film are not perfectly insulated (i.e. the surface film is porous) allowing the AC signal to pass through.

When the AC mode results are combined with SG/TC mode data, it reveals that the Mg is not covered by a surface film in the domains of high H₂ evolution where anodic dissolution of Mg takes place [48]. The feedback mode results identified these areas with increased activity and enhanced electron transfer properties. This suggests that anodic dissolution of Mg is either accompanied by H₂ evolution or it takes place at very close vicinity to isolated cathodic areas, presumably Al–Mg intermetallics. Preferential anodic dissolution of Mg against Al–Mg intermetallics has been shown elsewhere [49].

Here the AC mode of SECM is shown to be a useful method for studying resistive properties of the surface layer that forms on the surface of Mg during corrosion. While the low, 1 kHz, frequency scan distinguish between domains of lower conductivity and those of higher conductivity, more information about capacitive properties of the surface layer at a certain area may be achieved through AC approach curves (Fig. 8) over a range of frequencies. The main advantage of the AC mode over the other feedback modes is the elimination of the redox mediator that in some cases may interfere with the natural corrosion process or may react with active/passive domains on the surface. Although not attempted here, AC mode SECM has shown potential for studying the surface profile in situ at high frequency ranges [27,50].

3.4. pH sensing in potentiometric mode

Potentiometric mode is a two electrode configuration of SECM in which the open circuit potential of UME tip is measured against
the reference electrode as a function of tip location and can be used to map the pH near the surface of a sample surface. In order to do this a calibration curve of OCP versus solution pH must be prepared. Therefore, SBF solutions of varying pH were prepared using fresh PBS and 0.1 M HCl and 0.1 M NaOH. These solutions were used to generate a calibration curve (Fig. 10a). A similar method was used to sense pH on Al–Zn in un-buffered media by Lowe et al. [30]. The possible interference of H₂ was ruled out by measuring OCP in SBF solutions with and without dissolved H₂ (from a corroding Mg sample) without any variation in OCP (at a fixed pH) observed.

In order to measure local pH (Fig. 10b), a H₂ map was first collected using the SG/TC mode (Section 3.1). The H₂ map was then used as a guide to find the domains with different levels of H₂ evolution. The Ir/IrOx UME was then moved precisely above the points of interest and OCP was measured against Ag/AgCl at approximately 30 μm distance from the Mg surface. The calibration curve (Fig. 10a) was used to convert the OCP values to pH. The pH of bulk buffered solution was measured and remained at 7.6 during these experiments. As illustrated in Fig. 10b, the near surface pH is significantly higher than that of bulk; with local pH at some sites of H₂ evolution reaching as high as 11.9.

The near surface pH plays an essential role in determining the formation and stability of the surface layer on Mg. It is well known that most magnesium hydroxide and calcium phosphate layers that form on the surface of Mg are stable at high pH and tend to break down at low or neutral pH [5, 51]. It is believed that near surface pH measured by Ir/IrOx UME in this study can provide valuable information that helps better understand the formation of a surface layer of Mg alloys in physiological media.

4. Conclusion

Four modes of SECM operation (i.e. SG/TC, feedback, AC and potentiometry) were used for in situ characterization of Mg surface corrosion in a biological buffered solution. Combining the variables measured in different modes of SECM provides new insight into the complex corrosion mechanism of Mg in a buffered media. The H₂ probing performed using SG/TC provides a direct measure of the spontaneous corrosion rate on a local scale. H₂ evolution is sensed in an electro-oxidation reaction at the SECM probe producing a current that increases by increasing local concentration of H₂. Using the feedback mode it was found that the Mg surface is more active (in the context of electron transfer) at the domains of high H₂ evolution. The AC mode of SECM shows promise in probing the areas that are covered with an insulating surface film, with high sensitivity at low AC frequencies. Complementary to the SG/TC and feedback modes, the AC mode results revealed that Mg is not covered by a surface film in the domains of high H₂ evolution where hypothetically anodic dissolution of Mg takes place. This
implies that anodic dissolution of Mg either coincides with H₂ evo-
lation or it takes place at very close proximity to isolated cathodic
areas and is also in-line with the highly alkaline pH at these
domains. The near surface pH was found to be alkaline despite
the SBF bulk solution being buffered to 7.4. This has significant
impact on the mechanisms involved in formation of surface pas-
lusive layer as well as the cytocompatibility of magnesium. The
regions of highest pH correlated with the major domains of H₂ evo-
lution and lower surface resistivity.

Acknowledgments

The authors thank the Australian Research Council (ARC) for
continuing financial support. G.G.W. and M.F. thank the ARC for
their Laureate Fellowships and SEM thanks the ARC for his QEII Fel-
lowship. S.S.J. would like to thank Prof. R.M. Souto and Prof. W.
Schuhmann for their valuable suggestions. The authors also thank
Dr. Chee O Too for his valued contribution in editing this manuscrip-

References

Temporary scaffolding of coronary arteries with bioabsorbable magnesium
1869–1875.

1186–1190.

[3] S. Virtanen, Biodegradable Mg and Mg alloys: corrosion and biocompatibility,


spectroscopy applied to the corrosion behavior of an AZ91 magnesium alloy, J.

impedance analyses applied to the corrosion behaviour of an AZ91 magnesium

Villegas, Electrochemical study of tailored sol–gel thin films as pre-treatment
prior to organic coating for AZ91 magnesium alloy, Prog. Org. Coat. 68 (2010)
347–355.

[9] F.F. Monteiro, M.G.S. Ferreira, Analytical characterisation and corrosion
behaviour of bis-aminosilane coatings modified with carbon nanotubes

[10] G. Williams, H.N. McMurray, Localized corrosion of magnesium in chloride-
containing electrolyte studied by a scanning vibrating electrode technique, J.

Mg alloy corrosion in water, chloride and Cu(OH)₂ environment by a scanning

corrosion and biocompatibility of Mg–Mn–Zn alloys, J. Mater. Sci. 46 (2011)
371–378.

performance of coat-coated steel sheet as studied by scanning electrochemical

electrochemical microscopy in the study of corrosion of metals, J. Mater. Sci.


corrosion science local visualisation of inhibitor films on active metals for

investigation of the mechanism of pure magnesium corrosion in sodium


[19] M. Etienne, A. Schulte, W. Schuhmann, High resolution constant-distance mode
alternating current scanning electrochemical microscopy (AC-SECM), Electrochim.
Commun. 6 (2004) 288–293.

hydrous oxide-films formed on iridium by voltammetric cycling, Electroanalysis

of 55% Al–Zn metal coating on steel from simultaneous electrochemical
180–186.

[22] G.-L. Song, Corrosion electrochemistry of magnesium (Mg) and its alloys, in:
G.-L. Song (Eds.), Corrosion of Magnesium Alloys, Woodhead Publishing Ltd,

species by using the scanning electrochemical microscope. Application to the
investigation of degradation processes at defective coated metals, Corros. Sci.

processes in defective organic coatings applied on metallic substrates using

of the corrosion rate of magnesium alloys, in: Magnesium Technology 2001
255–262.

[26] F. Cao, Z. Shi, G.-L. Song, M. Liu, A. Atrens, Corrosion behaviour in salt spray and
in 3.5% NaCl solution saturated with Mg(OH)₂ of as-cast and solution treated
binary Mg–X alloys: X = Mn, Sn, Ca, Zn, Al, Zr, Si, Sr, Corros. Sci. 56 (2013)
60–97.

[27] F. Cao, Z. Shi, J. Hofstetter, P.J. Uggowitzer, G. Song, M. Liu, et al., Corrosion of ultra-high-purity Mg in 3.5% NaCl solution saturated with Mg(OH)₂, Corros.

2004.

[29] Y. Song, D. Shan, R. Chen, F. Zhang, E.-H. Han, Biodegradable behaviors of AZ31
1046.

corrosion behavior of an AZ91 magnesium alloy in 0.1 M sodium sulphate

[31] G.S. Frankel, A. Samaniego, N. Birbilis, Evolution of hydrogen at dissolving


[33] M.C. Zhao, M. Liu, G. Song, A. Atrens, Influence of the β-phase morphology on


[36] A. Schulte, S. Belger, M. Etienne, W. Schuhmann, Imaging localised corrosion of
NiTi shape memory alloys by means of alternating current scanning
526.


